PATENT COOPERATION TREATY

PCT

Translation INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference V52013WO	FOR FURTHER ACTION	See Form PCT/IPEA/416					
International application No.	International filing date (day/month/year	Priority date (day/month/year)					
PCT/DE2004/001151	07.06.2004	07.06.2003					
International Patent Classification (IPC) or national classification and IPC							
Applicant MAHLE GMBH							
 This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36. 							
2. This REPORT consists of a total of 6 sheets, including this cover sheet.							
3. This report is also accompanied by A	NNEXES, comprising:						
a. (sent to the applicant and	a. (sent to the applicant and to the International Bureau) a total of sheets, as follows:						
sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).							
sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental							
Box. b. (sent to the International Bureau only) a total of (indicate type and number of electronic carrier(s))							
, containing a sequence listing and/or tables related thereto, in computer readable form only, as indicated in the Supplemental Box Relating to Sequence Listing (see							
Section 802 of the Adminis	<u>`</u>	•					
4. This report contains indications relati	ing to the following items:						
Box No. I Basis of the	e report						
Box No. II Priority	Box No. II Priority						
Box No. III Non-establ	Box No. III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability						
Box No. IV Lack of un	Box No. IV Lack of unity of invention						
Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement							
Box No. VI Certain do	Box No. VI Certain documents cited						
Box No. VII Certain defects in the international application							
Date of submission of the demand	Date of completi						
Date of submission of the deligited	Date of complete	on or mustiport					
Name and mailing address of the IPEA/EP	Authorized office	Authorized officer					
Faccimile No.	Telephone No.						

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.
PCT/DE2004/001151

Box No. I	Basis of the report				
 With regard to the language, this report is based on the international application in the language in which it was filed, unless otherwise indicated under this item. 					
	eport is based on translations from the original language is the language of a translation furnished for the purpo		··································		
닏	international search (Rule 12.3 and 23.1(b))				
	publication of the international application (Rule 12.4)				
	international preliminary examination (Rule 55.2 and/				
receiving O this report) the in	I to the elements of the international application, this iffice in response to an invitation under Article 14 are: ternational application as originally filed/furnished escription:	report is based on (replacement si e referred to in this report as "or	heets which have been furnished to the iginally filed" and are not annexed to		
pages	2-5		as originally filed/furnished 17.12.2004 with letter		
pages	* 1,1a	received by this Authority on			
pages	*	received by this Authority on			
the cl	laims:				
nos.			as originally filed/furnished		
nos.*			r with any statement) under Article 19		
nos.*			17.12.2004 with letter		
			01 10.12.2004		
nos.*		received by this Authority on			
the d	rawings:				
sheet	1/2,2/2		as originally filed/furnished		
sheet	ts*	received by this Authority on			
sheet	ts*	received by this Authority on			
a sec	quence listing and/or any related table(s) - see Supplen	nental Box Relating to Sequence L	isting.		
The amendments have resulted in the cancellation of:					
	the description, pages				
l H					
	the claims, nos.		 		
	the drawings, sheets/figs				
	the sequence listing (specify):				
⊔	any table(s) related to sequence listing (specify):				
4. This they	s report has been established as if (some of) the amen have been considered to go beyond the disclosure as to	dments annexed to this report and filed, as indicated in the Suppleme	d listed below had not been made, since ntal Box (Rule 70.2(c)).		
	the description, pages				
	the claims, nos.				
	the drawings, sheets/figs				
	the sequence listing (specify):				
any table(s) related to sequence listing (specify):					
* If item 4 a	applies, some or all of those sheets may be marked "su				

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International application No.
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Box	Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement				
1.	Statement				
	Novelty ((N) Claims 1-3	YES		
		Claims	NO NO		
	Inventive	e step (IS) Claims	YES		
		Claims 1-3			
	Industria	d analizakilitu (TA)			
	Higusula	al applicability (IA) Claims 1-3 Claims	— YES NO		
2.	Citations and	ad explanations (Rule 70.7)			
	1. This report makes reference to the following				
	documents:				
	D1:	D1: DE 101 42 980 A (KS KOLBENSCHMIDT GMBH), 27 March			
		2003 (2003-03-27)			
	D2: EP-A-0 364 810 (WELLWORTHY LTD), 25 April 1990				
		(1990-04-25)			
	D3:	D3: DE 199 22 809 A (MAHLE GMBH), 23 November 2000			
	(2000-11-23)				
	2. The present application does not meet the				
		requirements of PCT Article 33(1) because the			
		subject matter of claims 1-3 does not involve an			
		inventive step (PCT Article 33(3)).			
	2.1	Claim 1: document D1 is considered to constitute			
		the prior art closest to the subject matter of			
		claim 1 and discloses (the references in			
		parentheses are to that document) a piston for an			
		internal combustion engine (column 2, lines 33 and			
		34), the piston comprising a circular cylindrical			
		top region (9) for receiving snap ring grooves and			
		a bottom region (3) with two hubs (4) for			
1					

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Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

receiving a gudgeon pin, the hubs being set back towards the central axis of the piston, while recesses (10) open towards the bottom region (3) are located in the top region (9) in the vicinity of the hubs, the recesses comprising undercuts (12) in the region between the hubs and the top region.

The difference between the subject matter of claim 1 and the subject matter of document D1 is that document D1 does not mention any ribs.

The subject matter of claim 1 is novel because of this difference.

Although document D1 does not mention any ribs, ribs for pistons are well known to a person skilled in the art. Document D2, for example, shows a piston with ribs in the top piston region (figures 1 and 2). A person skilled in the art would thus readily arrange a rib in the undercut (12) described in document D1, whenever necessary (for example if required by the piston size). Consequently, the subject matter of claim 1 cannot be considered inventive.

- 2.2 Claim 2: document D1 shows a casting process for producing a piston, in which a casting mould with window inserts is used to produce recesses, in which process:
 - a moulding is produced for generating the

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recesses (10), as well as undercuts (12) that protrude into the region between the hubs (4) and the top region (9) of the piston upon casting of the piston (1),

- the mouldings are secured to respective window inserts (column 2, line 10),
- the piston is cast,
- the window inserts are removed from the finished cast pistons (column 3, lines 14-16), the moulding (12) separating from the window insert and remaining in the piston,
- and the moulding is then washed out of the piston (column 3, lines 25-29).

The subject matter of claim 2 and the disclosure of document D1 differs in that, in claim 2:

- a salt moulding is explicitly mentioned (document D1: "moulding"),
- incisions are made in the salt mouldings (to produce, when the piston is cast, the ribs arranged in the recesses and undercuts),
- the window inserts are swivelled away (document D1: pulled away or obliquely pulled away).
 Document D3, for example, shows how window inserts are swivelled away.

However, these missing features are well known to a person skilled in the art of casting. When producing the piston described in document D1, and aware of the disclosure of document D1, he would not need to be inventive to use a salt moulding

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and swivelling window inserts, according to the circumstances. The incisions in the salt mouldings (to produce the ribs located in the recesses and undercuts) would also be the easiest way to produce recesses and undercuts.

Consequently, the subject matter of claim 2 cannot be considered inventive (PCT Article 33(3)).

3.2 Claim 3: document D1 mentions (in column 2, line
7) pins for pinning up the moulding. It does not
describe the pin geometry. However, it is well
known to a demoulding easier. The conical pin
geometry is therefore only one of many obvious
possibilities from which a person skilled in the
art would choose according to the circumstances in
order to solve the problem addressed, without
being inventive. The subject matter of claim 3
therefore cannot be considered inventive.